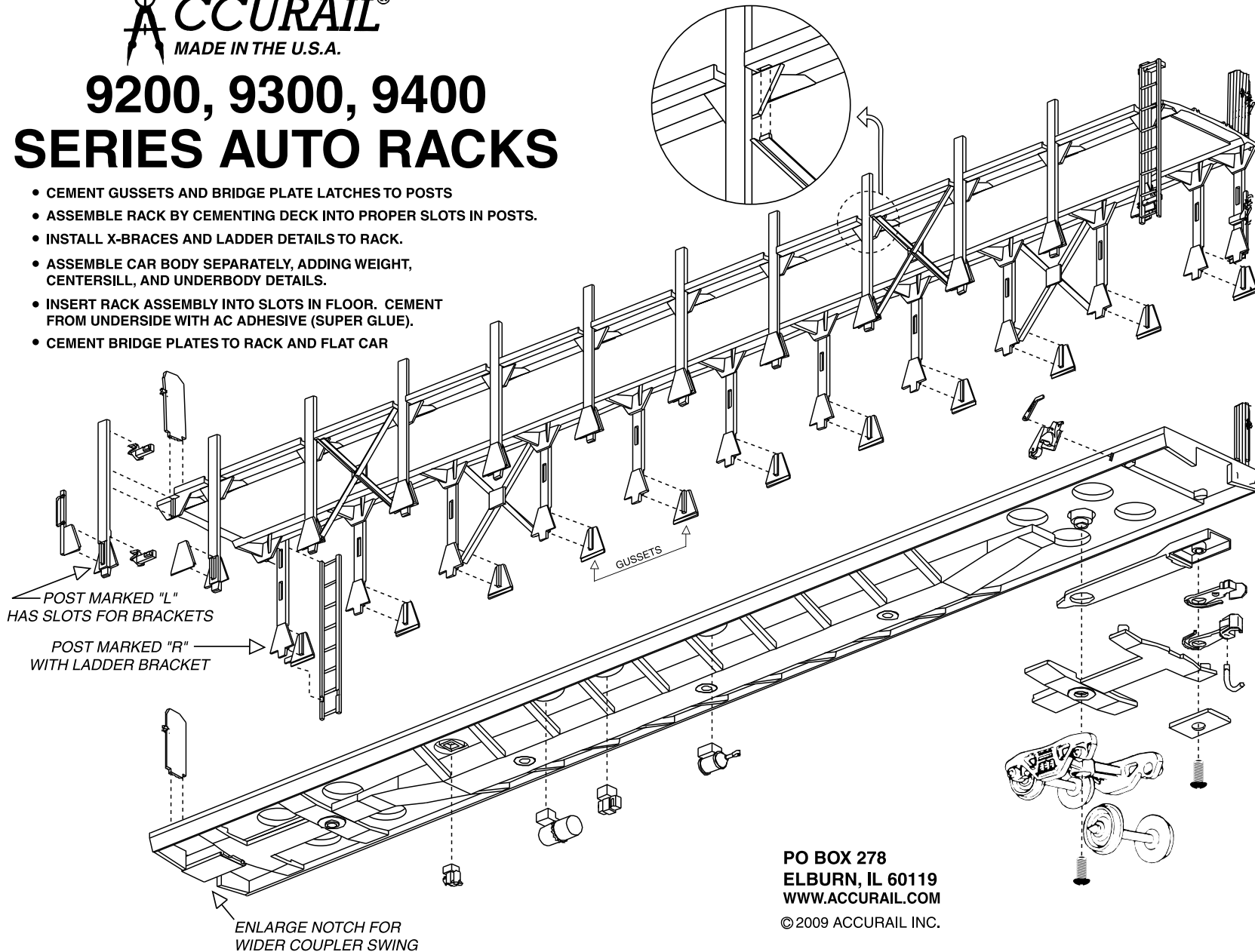




9200, 9300, 9400 SERIES AUTO RACKS

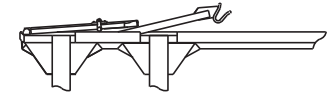
- CEMENT GUSSETS AND BRIDGE PLATE LATCHES TO POSTS
- ASSEMBLE RACK BY CEMENTING DECK INTO PROPER SLOTS IN POSTS.
- INSTALL X-BRACES AND LADDER DETAILS TO RACK.
- ASSEMBLE CAR BODY SEPARATELY, ADDING WEIGHT, CENTERSILL, AND UNDERBODY DETAILS.
- INSERT RACK ASSEMBLY INTO SLOTS IN FLOOR. CEMENT FROM UNDERSIDE WITH AC ADHESIVE (SUPER GLUE).
- CEMENT BRIDGE PLATES TO RACK AND FLAT CAR



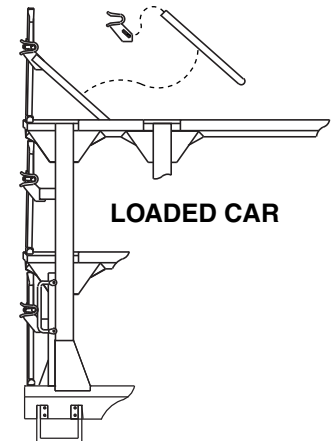
BRIDGE PLATES

HINGED BRIDGE PLATES WERE A HIGH MAINTENANCE ITEM AND WERE OFTEN REMOVED IN FAVOR OF PORTABLE BRIDGE PLATES KEPT AT THE LOADING AND UNLOADING LOCATIONS. USUALLY THE BRACKETS THAT HELD THEM IN THE OPEN POSITION REMAINED IN PLACE WHEN THIS WAS DONE. THE TOP BRIDGE PLATES ON TRI-DECK CARS LOCKED IN TWO POSITIONS, STRAIGHT UPRIGHT ON A LOADED CAR TO CLEAR THE AUTOMOBILES, OR FOLDED DOWN ON THE DECK SO AN EMPTY CAR DID NOT REQUIRE A SPECIAL OVERSIZE CLEARANCE ROUTING AS THE LOADED CARS DID. THE MODEL CAN BE ASSEMBLED EITHER WAY.

EMPTY CAR



LOADED CAR



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NOTCH FITS
OVER LADDER
BRACKET



ACCURAIL®
MADE IN THE U.S.A.

9400 SERIES

PARTIALLY ENCLOSED AUTO RACK

CEMENT PLACARDS TO THE PANELS AS SHOWN
IN THE ENCLOSED PLACARD LAYOUT DIAGRAM.

FIT THE MOLDED TAB ON THE BACK
OF THE PLACARD BETWEEN THE
SIDE PANEL CORRUGATIONS.

SIDE PANEL ASSEMBLY

- CEMENT THE LOWER PANELS TO THE POSTS, WITH THE END AGAINST THE LADDER. THE NOTCHES ALONG THE BOTTOM OF THE PANEL FIT AGAINST THE TOPS OF THE GUSSETS.
- CEMENT THE UPPER PANELS TO THE POSTS, WITH THE END AGAINST THE LADDER. THE LOWER EDGE RESTS ON THE EDGE OF THE UPPER DECK.

HINGED BRIDGE PLATES WERE A HIGH MAINTENANCE ITEM AND WERE OFTEN REMOVED IN FAVOR OF PORTABLE BRIDGE PLATES KEPT AT THE LOADING/UNLOADING LOCATIONS. USUALLY THE BRACKES THAT HELD THEM IN OPEN POSITION REMAINED IN PLACE.

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NOTCHES FIT
OVER GUSSETS