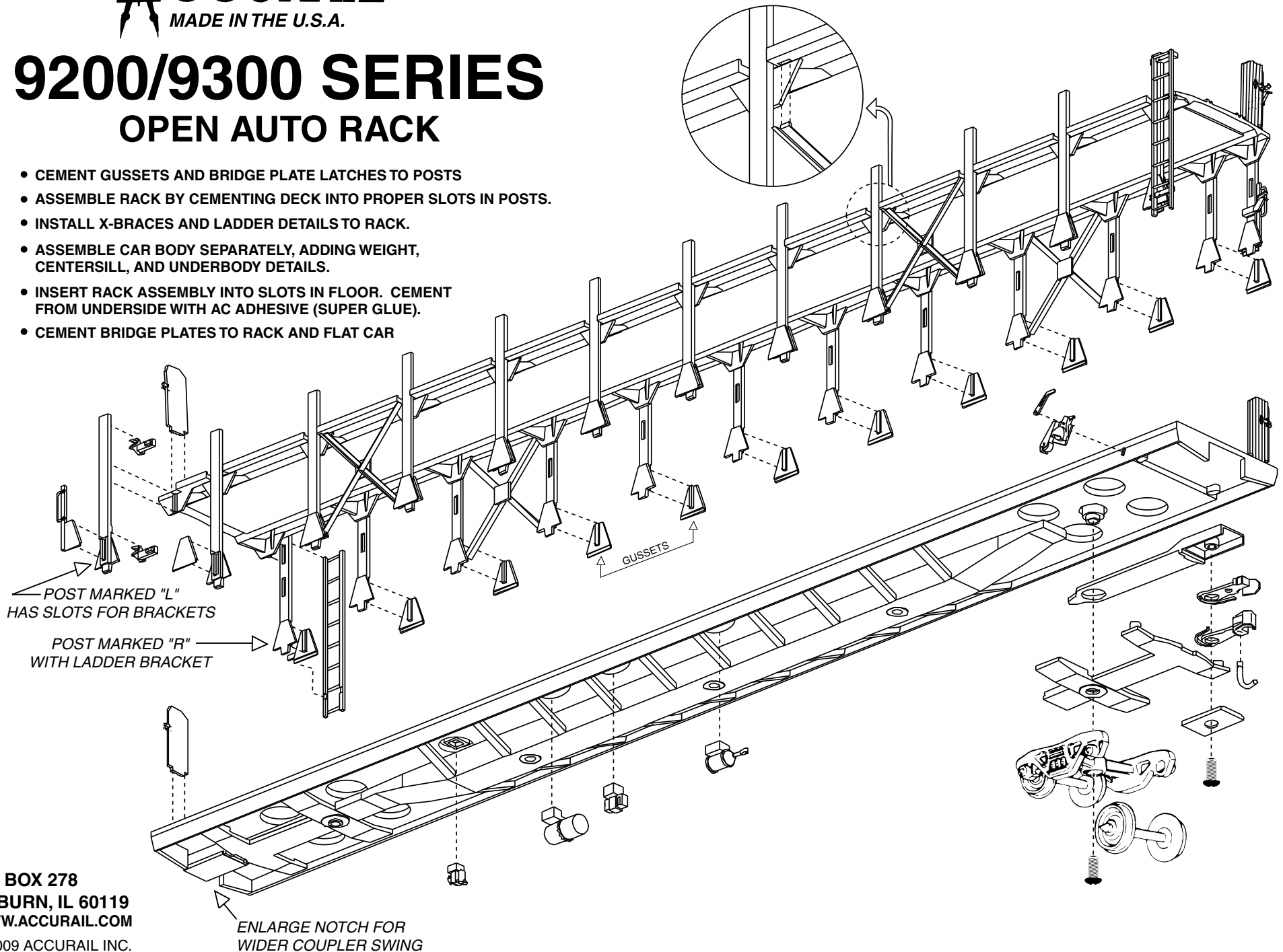




# 9200/9300 SERIES OPEN AUTO RACK

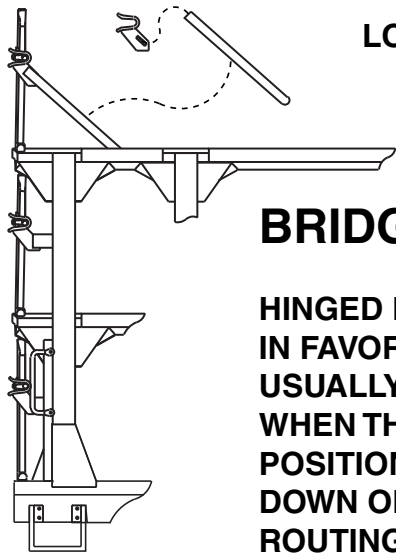
- CEMENT GUSSETS AND BRIDGE PLATE LATCHES TO POSTS
- ASSEMBLE RACK BY CEMENTING DECK INTO PROPER SLOTS IN POSTS.
- INSTALL X-BRACES AND LADDER DETAILS TO RACK.
- ASSEMBLE CAR BODY SEPARATELY, ADDING WEIGHT, CENTERSILL, AND UNDERBODY DETAILS.
- INSERT RACK ASSEMBLY INTO SLOTS IN FLOOR. CEMENT FROM UNDERSIDE WITH AC ADHESIVE (SUPER GLUE).
- CEMENT BRIDGE PLATES TO RACK AND FLAT CAR



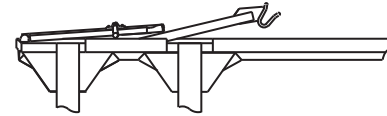
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ENLARGE NOTCH FOR  
WIDER COUPLER SWING



**LOADED CAR**



**EMPTY CAR**

## BRIDGE PLATES

**HINGED BRIDGE PLATES WERE A HIGH MAINTENANCE ITEM AND WERE OFTEN REMOVED IN FAVOR OF PORTABLE BRIDGE PLATES KEPT AT THE LOADING AND UNLOADING LOCATIONS. USUALLY THE BRACKETS THAT HELD THEM IN THE OPEN POSITION REMAINED IN PLACE WHEN THIS WAS DONE. THE TOP BRIDGE PLATES ON TRI-DECK CARS LOCKED IN TWO POSITIONS, STRAIGHT UPRIGHT ON A LOADED CAR TO CLEAR THE AUTOMOBILES, OR FOLDED DOWN ON THE DECK SO AN EMPTY CAR DID NOT REQUIRE A SPECIAL OVERSIZE CLEARANCE ROUTING AS THE LOADED CARS DID. THE MODEL CAN BE ASSEMBLED EITHER WAY.**

## COMMON PLACARD LOCATIONS

**NUMBER CORRESPONDS TO POSITION PRINTED ON PLACARD SPRUE**

