



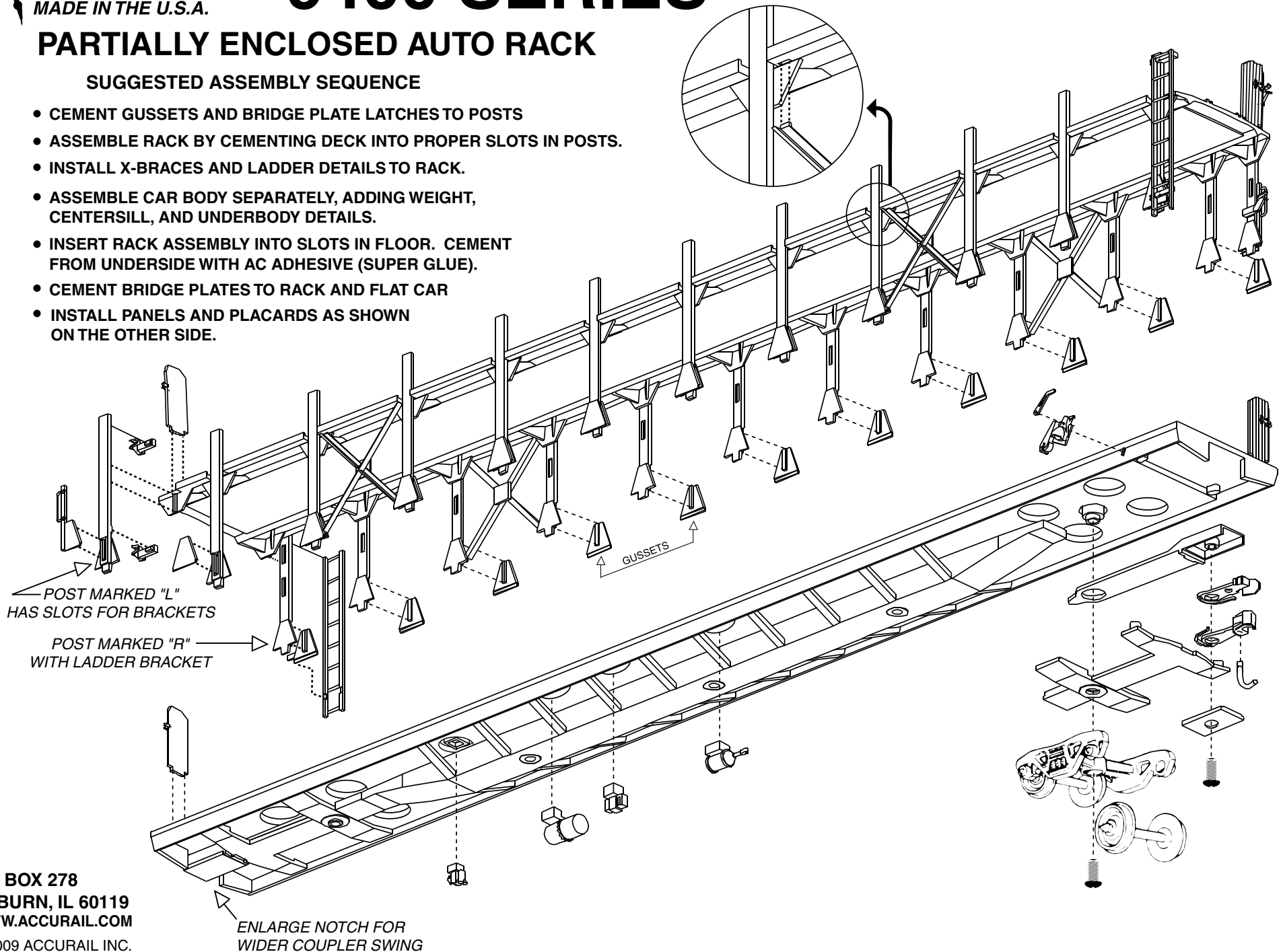
# ACCURAIL® 9400 SERIES

MADE IN THE U.S.A.

## PARTIALLY ENCLOSED AUTO RACK

### SUGGESTED ASSEMBLY SEQUENCE

- CEMENT GUSSETS AND BRIDGE PLATE LATCHES TO POSTS
- ASSEMBLE RACK BY CEMENTING DECK INTO PROPER SLOTS IN POSTS.
- INSTALL X-BRACES AND LADDER DETAILS TO RACK.
- ASSEMBLE CAR BODY SEPARATELY, ADDING WEIGHT, CENTERSILL, AND UNDERBODY DETAILS.
- INSERT RACK ASSEMBLY INTO SLOTS IN FLOOR. CEMENT FROM UNDERSIDE WITH AC ADHESIVE (SUPER GLUE).
- CEMENT BRIDGE PLATES TO RACK AND FLAT CAR
- INSTALL PANELS AND PLACARDS AS SHOWN ON THE OTHER SIDE.



PO BOX 278  
ELBURN, IL 60119  
WWW.ACCURAIL.COM

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ENLARGE NOTCH FOR  
WIDER COUPLER SWING

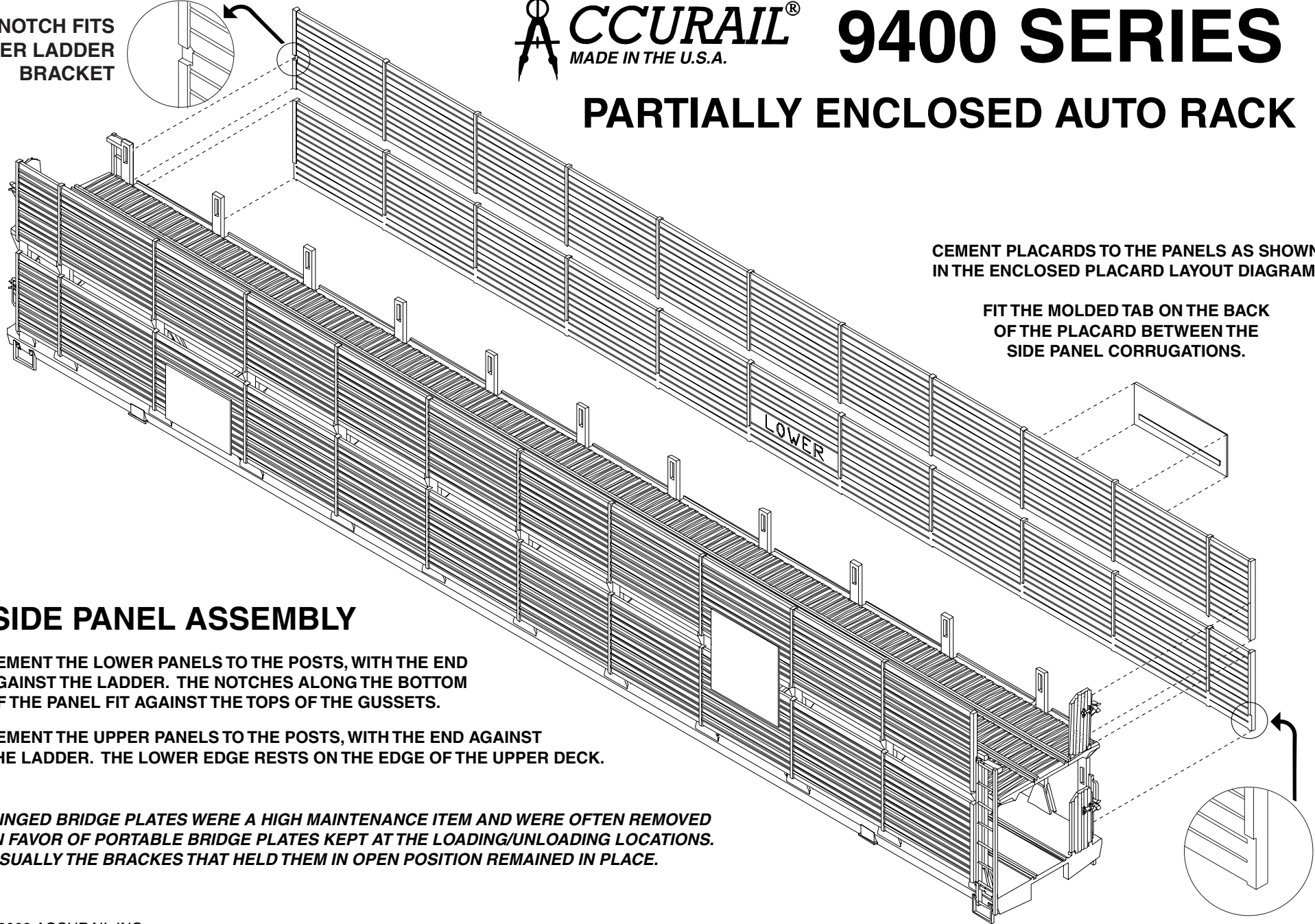
NOTCH FITS  
OVER LADDER  
BRACKET



**ACCURAIL®**  
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# 9400 SERIES

## PARTIALLY ENCLOSED AUTO RACK



CEMENT PLACARDS TO THE PANELS AS SHOWN  
IN THE ENCLOSED PLACARD LAYOUT DIAGRAM.

FIT THE MOLDED TAB ON THE BACK  
OF THE PLACARD BETWEEN THE  
SIDE PANEL CORRUGATIONS.

### SIDE PANEL ASSEMBLY

- CEMENT THE LOWER PANELS TO THE POSTS, WITH THE END AGAINST THE LADDER. THE NOTCHES ALONG THE BOTTOM OF THE PANEL FIT AGAINST THE TOPS OF THE GUSSETS.
- CEMENT THE UPPER PANELS TO THE POSTS, WITH THE END AGAINST THE LADDER. THE LOWER EDGE RESTS ON THE EDGE OF THE UPPER DECK.

*HINGED BRIDGE PLATES WERE A HIGH MAINTENANCE ITEM AND WERE OFTEN REMOVED IN FAVOR OF PORTABLE BRIDGE PLATES KEPT AT THE LOADING/UNLOADING LOCATIONS. USUALLY THE BRACKES THAT HELD THEM IN OPEN POSITION REMAINED IN PLACE.*

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NOTCHES FIT  
OVER GUSSETS