

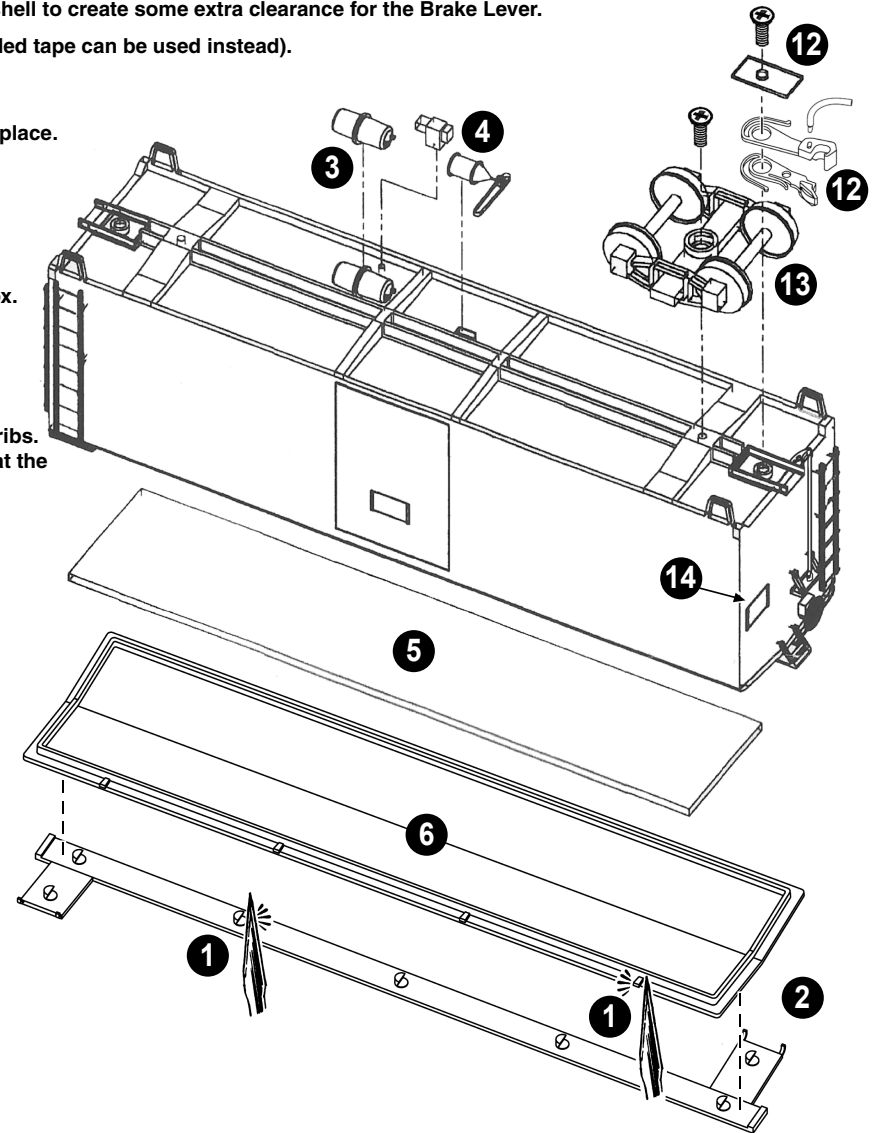
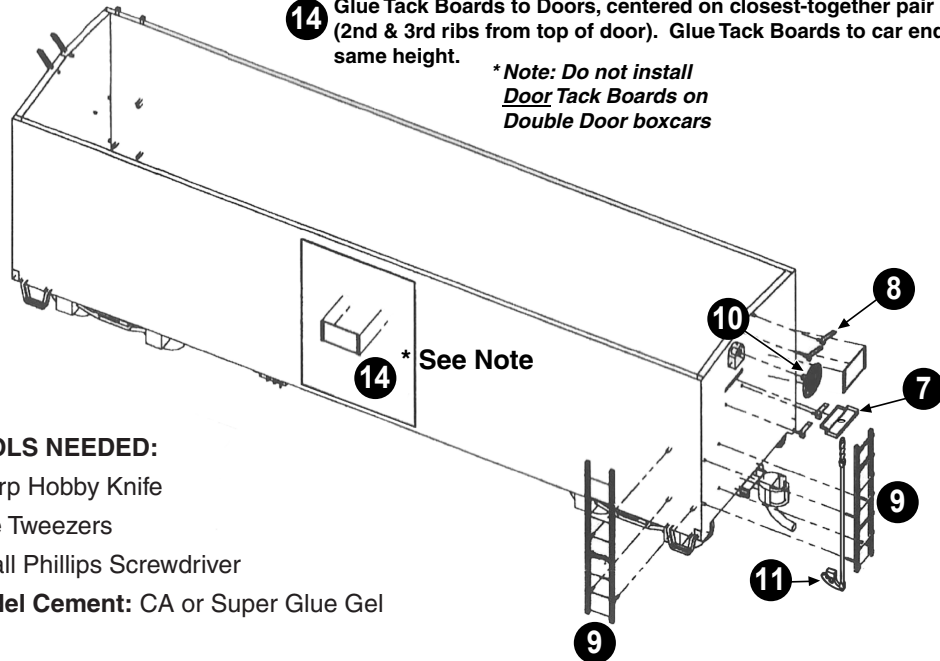
3900 Series 40' Rib Side Boxcar

ASSEMBLY INSTRUCTIONS

- 1 Cut parts from sprues using a sharp hobby knife. Trim excess material from underside of Roof (must be cut flush for roof to fit properly). Trim flush all tabs on underside of running board.
- 2 Cement Running Board to roof, making sure it's centered, with both ends overhanging an equal amount (approx 1/8"). Set aside to dry.
- 3 Cement Air Cylinder into place with the double mounting tabs pointing towards the brake wheel of the car. Install Triple Valve using the mounting pin and then install the Brake Lever. If necessary, trim a little sprue material from the body shell to create some extra clearance for the Brake Lever.
- 4 Cement Triple Valve and Brake Lever in place. If necessary, trim a little sprue material from the body shell to create some extra clearance for the Brake Lever.
- 5 Wipe the Steel Weight clean to help adhesion, then cement to inside of car body (or double-sided tape can be used instead).
- 6 Cement Roof in place using very sparing amounts of glue. Let dry before continuing.
- 7 Install Brake Platform, detail side up. Then with tweezers, cement Brake Platform Supports in place.
- 8 Cement Running Board Supports in place.
- 9 Cement End Ladders (shorter ones) in place. Then install Side Ladders.
- 10 Cement Brake Wheel in place.
- 11 Feed Brake Rod through hole in Brake Platform. Cement in place in slot next to the coupler box.
- 12 Insert Couplers in Coupler Box. Install with Coupler Cover and self-tapping Screws. The tab on the Coupler Cover should be on the interior of the Coupler Box, oriented toward the knuckles.
- 13 Install wheels into the trucks, then install the trucks into the floor. Do not overtighten screws.

- 14 Glue Tack Boards to Doors, centered on closest-together pair of ribs. (2nd & 3rd ribs from top of door). Glue Tack Boards to car ends at the same height.

** Note: Do not install
 Door Tack Boards on
 Double Door boxcars*



TOOLS NEEDED:

Sharp Hobby Knife

Fine Tweezers

Small Phillips Screwdriver

Model Cement: CA or Super Glue Gel