



3700 Series 41' AAR Steel Gondola

1 Cut parts from runners with a sharp blade or sprue-cutting tweezers. Do not attempt to break the parts off. They are delicate and can be damaged. Remove the tabs from the top corners of the car body ends as shown.

2 Install the car body ends by fitting the top corners behind the body corner brackets and pivoting the ends so they clip over the center sill. Cement is optional but recommended. Be sure the end with the hand brake is on the side the brake cylinder mounts on, and if assembling a multi-pack, ensure that the end numbers match the side numbers.

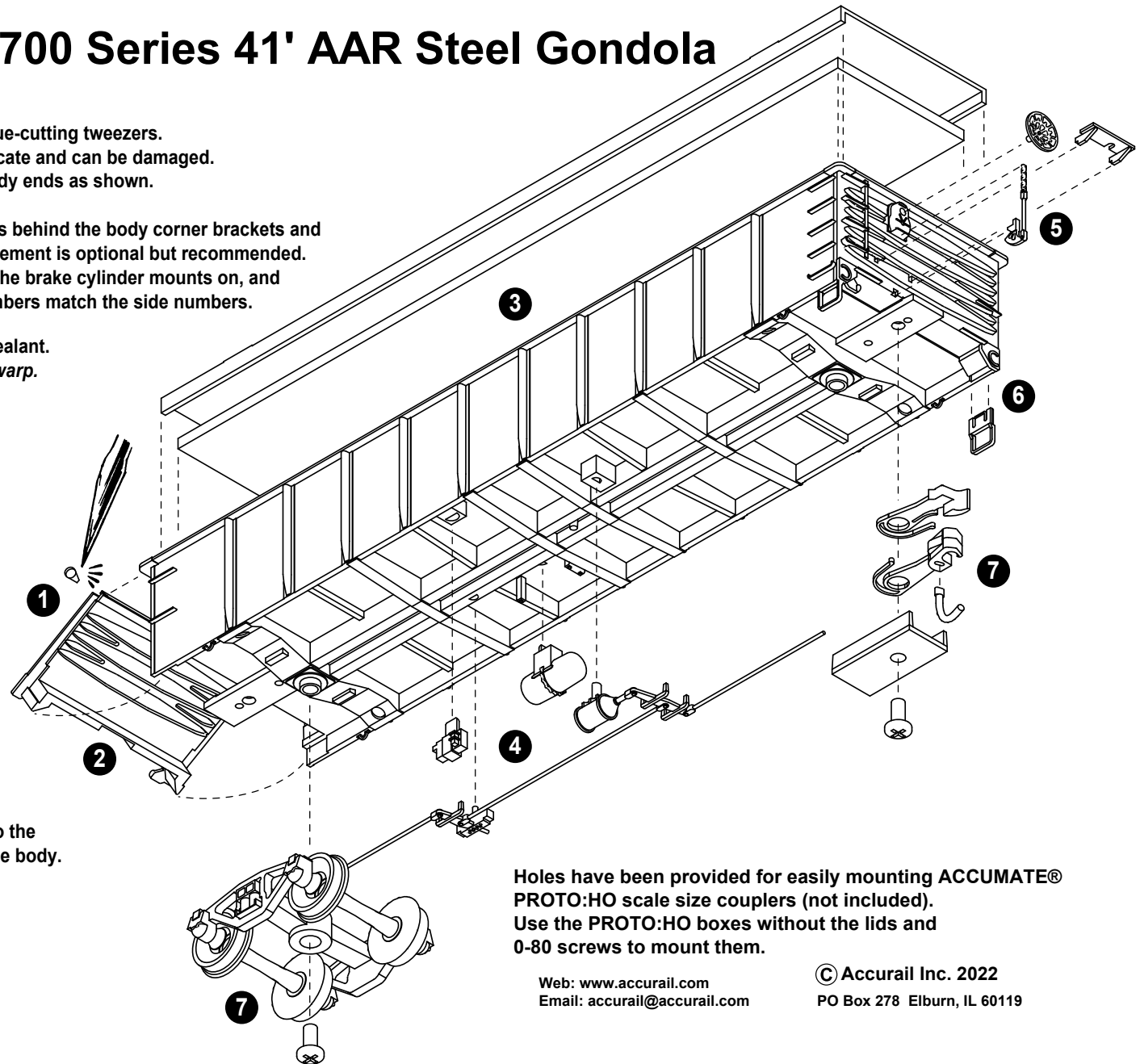
3 Install the car weight with either CA or silicone sealant. Do not use solvent based cement or the floor may warp. When dry, snap the floor in place.

4 Add the brake gear to the bottom of the floor. The reservoir and AB valve can be cemented from inside the body. The brake rod assembly is held in place by friction. If it is too loose, slightly squeezing the mounting pins in the jaws of a pliers will increase the friction. CA can also be used on the mounting pins. The rod ends do not need to be glued to anything; the axles will keep them from dropping to the track.

5 Install the handbrake rod fulcrum and chain into the notch in the bottom of the end directly under the handbrake. Super Glue or Super Glue Gel works best. Then install the brake platform, applying cement to the inside of the end. Install the brake wheel with a dot of glue.

6 Add the stirrup steps by pushing them gently into the pockets formed between the ends and corners of the body. Be sure the little hook faces the center of the car. They should click in place, but a dot of CA will ensure that they stay in place.

7 Assemble and install the couplers, then install the trucks. Do not over-tighten the screws. Adjust the coupler pins to clear the rail by 1/32", and your model is complete.



Holes have been provided for easily mounting ACCUMATE® PROTO:HO scale size couplers (not included). Use the PROTO:HO boxes without the lids and 0-80 screws to mount them.

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